

## S28-003 Akzent Stain Kit, 3g

S28-760 Akz 01 (Birch)  
 S28-761 Akz 02 (Mellow Yellow)  
 S28-762 Akz 03 (Sun Kiss)  
 S28-763 Akz 04 (Inca Gold)  
 S28-764 Akz 05 (Gold Earth)  
 S28-765 Akz 06 (Curry)  
 S28-766 Akz 07 (Adobe)  
 S28-767 Akz 08 (Almond)  
 S28-768 Akz 09 (Burnt Clay)  
 S28-769 Akz 10 (Muted Clay)  
 S28-770 Akz 11 (Tabac)

S28-771 Akz 12 (Redwood)  
 S28-772 Akz 13 (Shak)  
 S28-773 Akz 14 (Jet Black)  
 S28-774 Akz 15 (Brown Stone)  
 S28-775 Akz 16 (Seal Brown)  
 S28-776 Akz 17 (Niagra)  
 S28-777 Akz 18 (Fumo 1)  
 S28-778 Akz 19 (Fumo 2)  
 S28-779 Akz 20 (Fumo 3)  
 S28-780 Akzent Glaze, 5g

## VX55-006 VITA Shading Paste, 4g

VX55-521 SP21 (Birch)  
 VX55-522 SP22 (Mellow Yellow)  
 VX55-523 SP23 (Curry)  
 VX55-524 SP24 (Fumo 1)  
 VX55-525 SP25 (Fumo 2)  
 VX55-526 SP26 (Fumo 3)  
 VX55-527 SP27 (Tabac)  
 VX55-528 SP28 (Shak)  
 VX55-529 SP29 (Niagra)  
 V55-515 SP15 Glaze Paste, 7g

## VM9 Corrective Powder, 12g

NX98-2221 VM9 COR1 Incisal (Neck Neutral)  
 NX98-2222 VM9 COR2 Body (Beige)  
 NX98-2223 VM9 COR3 Neck (Brown)

## Miscellaneous Refills

S28-781 Akzent Finishing Agent, 5g  
 S28-128 Akzent Stain Liquid, 20ml

### **\*\*RECOMMENDED FIRING of VITA AKZENT® STAIN, SHADING PASTE and GLAZE for VITABLOCS® for CAD/CAM**

VITABLOCS® Mark II / TriLuxe forte for CAD/CAM	Progr. No.	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC
Stains-Fixation with Akzent STAINS	150	600	0.30	3.00	107	920	0.00	OFF
*Glaze Firing with Akzent GLAZE (Akz 25) & Stain	151	600	4.00	5.00	70	920 - 950	0.30 - 3.00	OFF
Stains-Fixation with VITA SHADING PASTE	154	500	4.00	5.00	83	930	1.00	OFF
*Glaze Firing with VITA SHADING PASTE (SP 15)	155	600	6.00	6.00	58	950	1.00	OFF
Corrective Firing with VM9 CORRECTIVE	152	500	4.00	4.20	60	760	1.00	YES

### **\*\*RECOMMENDED FIRING of VITA AKZENT® GLAZE SPRAY**

VITABLOCS® Mark II / TriLuxe forte / All-Ceramic and Metal-Ceramic Restorations	Progr. No.	Pre-dry °C	→ min.	↗ min.	↗ °C/min.	Temp. Approx. °C	→ min.	VAC min.
*VITABLOCSS Mark II, TriLuxe / TriLuxe forte	153	500	2.00	5.00	90	950	1.00	OFF
*VITAVM®7 & VM®9	~	500	2.00	5.00	80	900	1.00	OFF
*VITAVM®13	~	500	2.00	4.52	80	890	1.00	OFF

**\*Note:** High temperature and hold time can vary depending on the desired look (i.e., higher temp and/or longer hold time will produce a glassier surface finish)

**\*\*Note:** Firing results largely depends on the individual firing procedure, i.e., among other aspects the type of furnace, location of the temperature sensor, the firing tray, as well as the thickness of material applied. If surface transparency and degree of gloss should not correspond to the firing result, the firing procedure must be adjusted correspondingly. The firing temperature displayed by the furnace or the "Hold" time is not the decisive for the firing procedure, but the appearance and surface condition of the fired restoration after the firing process.